



INTRODUCTION

GRE's range of **COMBIPACK™** Consumer Interface Units simplify the installation of a variety of heating systems by combining much of the required plumbing onto a neat, factory made assembly

Applications include:

- District Heating schemes
- Heat Pumps
- Biomass heating systems
- Heat distribution from a Thermal Store

The **COMBIPACK™** range is fully flexible, offering:

- Direct or indirect heating circuit
- Open-vented or Unvented systems
- Retrofittable (models up to 50kW fit into the space of a domestic condensing boiler)
- Optional indirect domestic hot water circuit with temperature regulation
- Optional pressurisation kit & circulation pumps
- Copper or Stainless steel pipework
- Connections from the top or bottom

Further Benefits Include:

- Designed and Manufactured in the UK
- Fully customisable – contact us with your requirements.

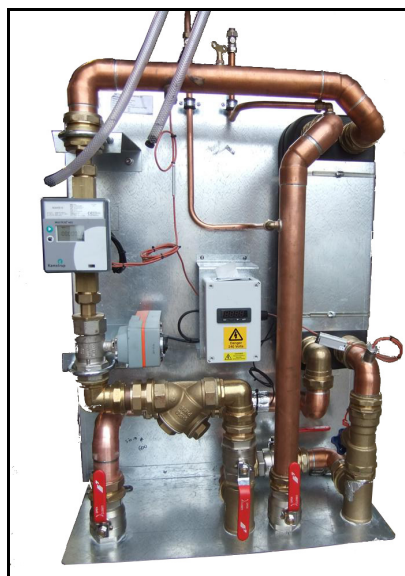


Example installation: Open vented system with domestic hot water

(Cover plate removed for photo)



With Cover Fitted



150kW Heating Only Unit



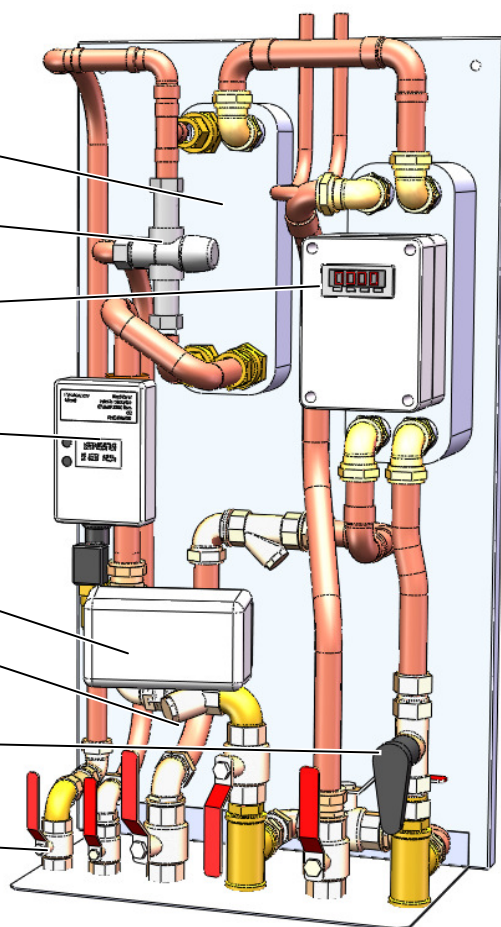
50kW with pressurisation kit and pump



KEY FEATURES

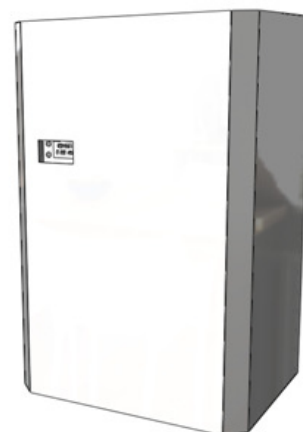
All GRE COMBIPACK units carry the following features:

- High efficiency **Stainless steel heat exchanger(s)**
- **Thermostatic regulating valve** to prevent over-temperature (Direct Hot Water Units Only)
- **Electronic Thermostat** plus internal wiring to control operation of heating valve & pump
- **Heat meter** with digital LCD display conforming to class 2 EN1434 & measurement instrument directive
- **Copper pipework**
- **Electrically-actuated valve** on primary circuit to prevent unnecessary energy use
- **Water filter(s)** and isolating valves on all circuits
- **Commissioning valve** to balance flow rate on primary circuit
- Galvanised steel Framework
- Cover panel, painted and hard-cured for resilience and an attractive overall appearance (pictured below)



OPTIONS

- Stainless Steel Pipework if copper is unsuitable
- Indirect hot water heating (shown above)
- Ambient Setpoint Correction – run your heating system at the lowest possible temperature to minimise fuel use
- Flushing Bypass on primary circuit for much quicker system commissioning
- Pumps and pressurisation kit for unvented systems
- Cost effective 'base' model without cover plate

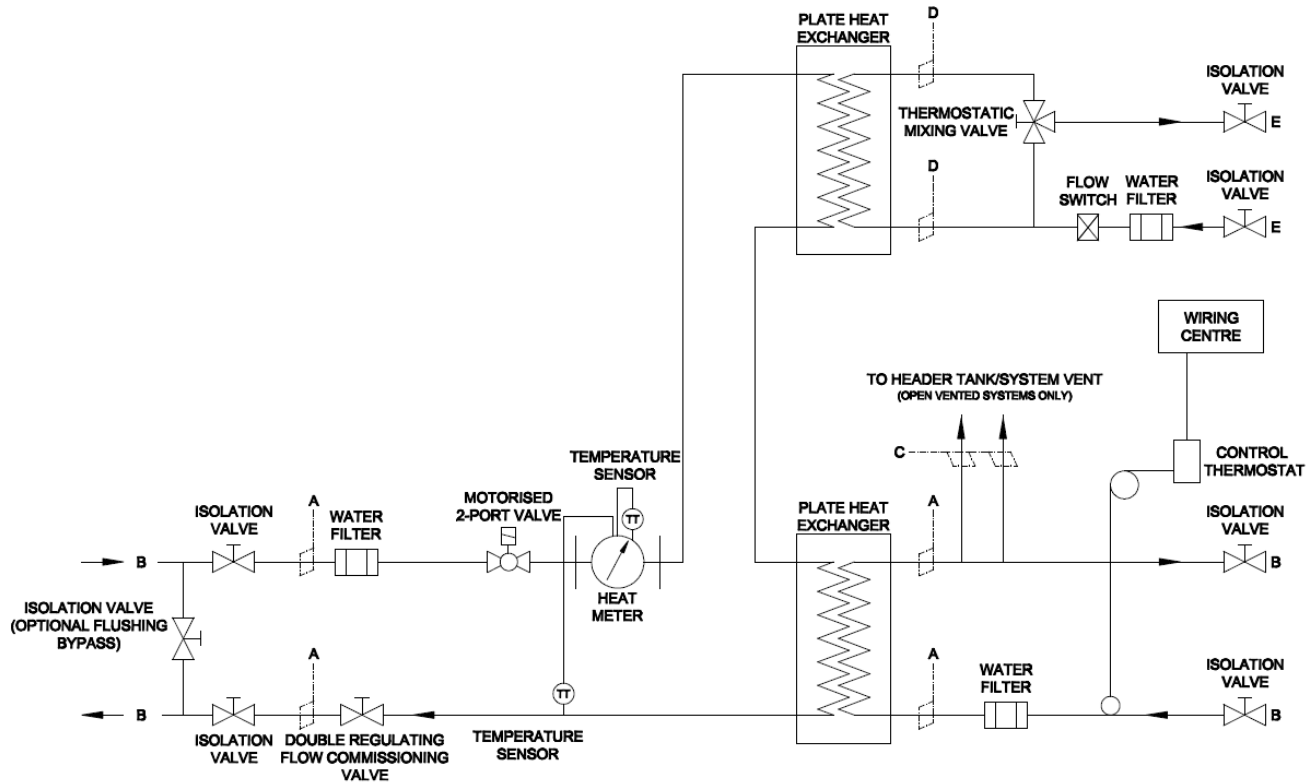


With cover panel fitted

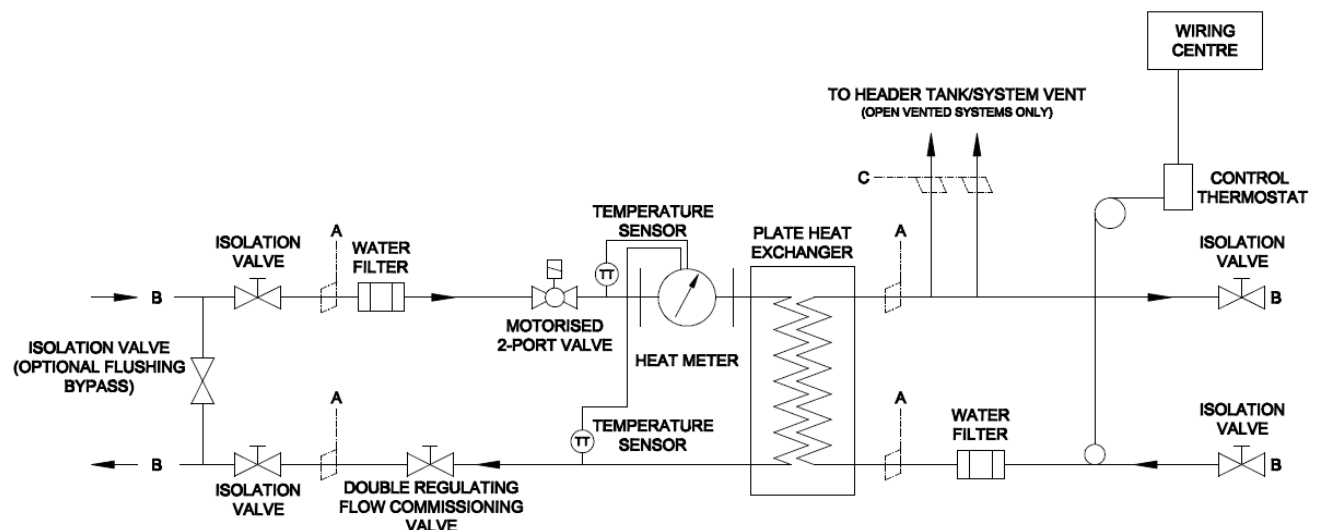


TYPICAL SYSTEM SCHEMATICS

Open-vented Heating Circuit, with indirect domestic hot water heating



Open-vented indirect Heating Circuit



**TECHNICAL DATA**

Model	Combipack20	Combipack30	Combipack40	Combipack50	Combipack75	Combipack100	Combipack150
Heating capacity ¹	20 kW	30 kW	40 kW	50 kW	75 kW	100 kW	150 kW

Dimensions					
Height	900 mm			900 mm	1100 mm
Width	480 mm			530 mm	800 mm
Depth	300 mm			300 mm	360 mm

Water Connections						
Primary Pipe Size	Ø22mm	Ø28mm		Ø35mm	Ø42mm	Ø54mm
Primary Circuit Connection Size ²	3/4" BSP	1" BSP		1¼" BSP	1½" BSP	2" BSP
Secondary Pipe Size	Ø22mm	Ø28mm		Ø35mm	Ø42mm	Ø54mm
Secondary Circuit Connection Size ²	3/4" BSP	1" BSP		1¼" BSP	1½" BSP	2" BSP
All Fill & Vent Connections ²	1/2" BSP					

Maximum Temperature	90°C
Maximum Operating Pressure	6 barg
Maximum Test Pressure	10 barg

Electrical Supply	230V / 1Ph / 50Hz
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Options			
Hot Water Capacity ³	55kW		
Hot Water Flow Rate ³	21 Litres / min		
Heating Circuit Pump	15/50	15/60	<i>Selected to suit system - contact GRE</i>
Expansion Vessel	10L	12L	<i>Selected to suit system - contact GRE</i>

¹ - Heating capacity with primary water Flow/Return 80/65°C, Heating Circuit Flow/Return 55/65°C

² - All Female BSP Connections

³ - Hot Water Heating capacity with primary water Flow/Return 80/65°C, Hot Water Incoming/Outgoing 10/48°C